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See customer service page for refund and return details You can buy with confidence! When a problem crops up or a system must be replaced, dont scrimp with a weak or unreliable part. Your Toyota 4Runner needs the right auto parts to take on the world with the most power possible. Toyota is a wellknown producer of distinctive and reliable vehicles which include sleek styling and hold their value. Toyota creates automobiles that provide the essence of class and performance arranged in a safe and eyecatching design. Comfortable but tough offroaders like the dependable, workhorse Toyota 4Runner are meant to cope with rough terrain wherever you go but need proper maintenance and topnotch parts to keep on taking on all the worlds rugged hills. Toyota is known for crafting welldesigned and efficient machines which look as good as they function. When a problem develops or a system needs to be fixed, thats not the time to save with the wrong component. A Toyota 4Runner needs efficiencyoptimized parts to function at its best efficiency. The Toyota 4Runner was built to complement your rugged lifestyle, and quality replacement parts are vital to fulfilling its purpose. To make the most of a new vehicles newest features, you will need to use the best guality replacement parts. Secondary systems of your car or truck, while not necessary for the smooth drivability of a vehicle, are still parts you ought to maintain in good working order. A Toyota 4Runner Repair Manual is helpful to those who want to repair their vehicle A Toyota 4Runner Repair Manual can save money by teaching you how to fix any vehicle without a mechanic. Each Toyota

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All 4Runners have been built in Japan at Toyotas plant in Tahara, Aichi, or at the Hino Motors a Toyota subsidiary plant in Hamura. The Trekkers were all built on Toyota short box chassis. All of the Trekkers were classified as SR5 by both Winnebago and Toyota, regardless of the actual VIN denotation. Originally there were to be a SR5 and Deluxe version of the Trekker, one with vented windows and one without. All 1981 Trekkers had vented canopy windows. Nonvented canopy windows were not installed on the Trekker until the 1982 model year. Unvented windows were installed due to leaking issues of a forward facing vent on the 1981 Trekkers canopy windows rather than the equipment level. The trucks destined for production as Trekkers were shipped to the dealership handling the national distribution of the Trekker. From there they went to Winnebago to have the Trekker conversion installed, returned after completion to the dealership for national distribution. Most of the Trekker conversions sold went to the west coast of the United States. The kit included a folding rear seat that could be folded forward to lay flat and add cargo space to the back. There was no tailgate on the Trekkers. The factory Toyota vinyl cab headliner was replaced and matched to the custom rear canopy headliner. An additional unknown number of Trekker kits, likely less than 200, were shipped to Canada to be installed on Canadian trucks at the dealerships. 20 to 30 of the Trekker kits were sold and shipped to Saudi Arabia for installation. Changes included the removal of the panel with integrated rear window from behind the front seats, the addition of rear seats, and a removable fiberglass canopy. The implementation was borrowed from both the second generation Ford Bronco, and the Chevrolet K5 Blazer, both shortbed trucks with removable fiberglass shells over the rear sections and having bench seats installed in the back.

In that sense, all three vehicles were not conventional pickup trucks with a fiberglass shell included.All first generation 4Runners had two doors and were indistinguishable from the pickups from the dashboard forward. Nearly all changes were to the latter half of the body; in fact, because the rear springs were not upgraded to bear the additional weight from the rear seats and fiberglass

top, these early models tended to suffer from a sagging rear suspension. For this first year March to July 1984 production, all models were equipped with black or white fiberglass tops. An SR5 trim package was offered that upgraded the interior additional gauges, better fabrics, and a rear seat were standard with the package. All 1984 models were equipped with the carbureted 2.4 L 22R engine and were all available with a fourwheeldrive system that drove the front wheels through a solid front axle. This upped the horsepower numbers from 100 hp for the 22R, to 116 hp for the 22RE Engine, though the carbureted engine remained available until 1988. Additionally, rear seats were available in all 1985 4Runner trim levels, not just the more upscale SR5. These changes made the trucks more comfortable onroad, and improved stability and handling. The new suspension also increased the space in the engine compartment necessary to fit larger engines, such as the V6 introduced in 1987 but arguably decreased the trucks offroad capabilities. The North American specification Toyota Pickup also adopted this new suspension, but the regular Hilux for other markets at this point retained the more rugged and capable, if less refined, solid axle configuration. Tops were colormatched on blue, red and some gold models, while other body colors were still sold with black or white tops.Most turbocharged 4Runners were equipped with the SR5 package, and all turbo trucks had as standard a heavier rear differential later used in the V6 model.

Lowoption models had a small light in the gauge cluster to indicate turbo boost, while more plush vehicles were equipped with an alldigital gauge cluster that included a boost gauge. Turbocharged and naturally aspirated diesel engines were also available in the pickups at this time as well, but it appears that no dieselpowered 4Runners were imported to the United States. With only two seats the vehicle could be classified as a truck rather than a sport vehicle and could skirt the higher customs duties placed upon sport and pleasure vehicles. Most had aftermarket seats and seat belts added by North American dealers after they were imported. This engine was significantly larger and more powerful although not as reliable as the original 4cylinder offering. Trucks sold with the V6 engine were equipped with the same heavy duty rear differential that was used in the turbocharged trucks, as well as a completely new transmission and transfer case; the transfer case was chain driven, although considered less rugged, created less cab noise than the old geardriven unit used behind the fourcylinder engine. This was a decision by Toyota New Zealand to reduce parts required to be stocked by dealers as no other Toyotas sold in New Zealand at the time utilised the R series engines. It represented a fundamental departure from the first generation model. Instead of an enhanced pickup truck with fiberglass cap, the new 4Runners featured a freshly designed, full steel integrated body mounted on the existing frame. However, the 4Runner did remain virtually identical to the Hilux from the Bpillars forward. It also gained an all new coil spring rear suspension system, which unfortunately proved to be just as prone to sagging as the leaf springs on the rear of the previous models. These models are similar to the fourdoor models of the time in that the bodies were formed as a single unit, instead of the fiberglass tops used in the first generation 4Runners.

Twodoor cars of the second generation are extremely rare. US sales ended in August 1992, but it continued to be available in the Canadian market through 1993, and Japan until May 1993. The new 4Runner used the independent front suspension that had been developed on the previous generation. The older style gear driven transfer case was phased out on the V6 models and they now had a chain driven case. The older gear driven case was retained on the 4cylinder models. In contrast, the second generation 4Runner carried over the retractableglass tailgate from the first generation. Opening these tailgates requires first retracting the rear window into the tailgate and then lowering the tailgate much like as on a pickup truck. At this time a widebody version was introduced featuring extended wheel arch flares along with wider wheels and tires. In most areas, there was little more than two pieces of sheetmetal and the window to keep incoming vehicles from impacting passengers. The crash test rating for the second generation 4Runner was one star for the drivers side in a frontal collision while the passenger side received a 4star rating. Later, more strict crash regulations mandated doors that offered as much protection as passenger car doors. In the

United States, the 1994 and 1995 model years added sideimpact beams in the doors. Though it shared many parts, including engine and transmission, with the new Tacoma, the body and chassis were unique for the first time. Additionally, Hilux Surf versions immediately moved to 16 inch wheels and gained a center differential, enabling the use of fourwheel drive on hard surfaces without complication for the first time. The prior system was retained to give onthefly shifting between rear and fourwheel drive as before. The new 4Runner was also available with a factory installed selectable electric locker in the rear differential, a first for the 4Runner but available since 1993 in the Toyota Land Cruiser.

More ergonomic switch control panels and a newly designed 4 spoke steering wheel, which also necessitated a redesign of the airbag system. The ergonomics of the interior was completely changed, moving all the controls to the center of the dash for the rear window, and defrost, it also received a new instrument panel with a digital odometer. The Limited trucks also received a brandnew electronic temp control, and upgraded stereo. The multimatic transmission became available as an option for 4WD 4Runners for 1999, giving the option of AWD operation. The wheels were also changed to a fivespoke design rim. Limited models received newly designed five spoke wheels as well, however different from SR5 and base model. Also included was a new, sleeker side view mirror design. SR5 and base model 4Runners also have redesigned climate control units utilizing 3 knobs and 2 buttons, contrary to the 1999 models 2 sliders and 2 knobs. 2001 models were equipped with Vehicle Stability Control standard, and 4WD models came standard with the multimatic transmission. The optional elocker for the rear differential was dropped in 2001.Based on the Land Cruiser Prado 120 series, the new 4Runner retained the same basic exterior styling themes, and was still marketed as a midsize semiluxury SUV with offroad capabilities. Available trims were the SR5, Sport Edition, and Limited models. When it was first introduced the SR5 and Sport Edition models used gray plastic cladding and bumpers. Sport models also featured a nonfunctional hood scoop. The 4runner continued to use a body on frame construction design and a solid rear axle for strength and durability compromising interior room and onroad handling. Toyotas other midsize SUV, the Highlander is a crossover which is not designed for offroading.

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