

ISUZU C190GB C190KE C190 C240 DIESEL ENGINE



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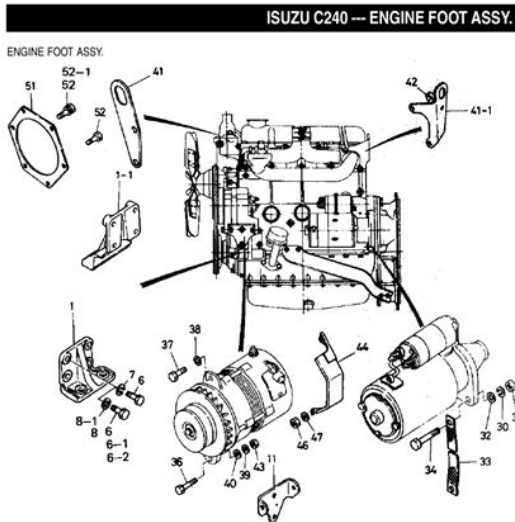
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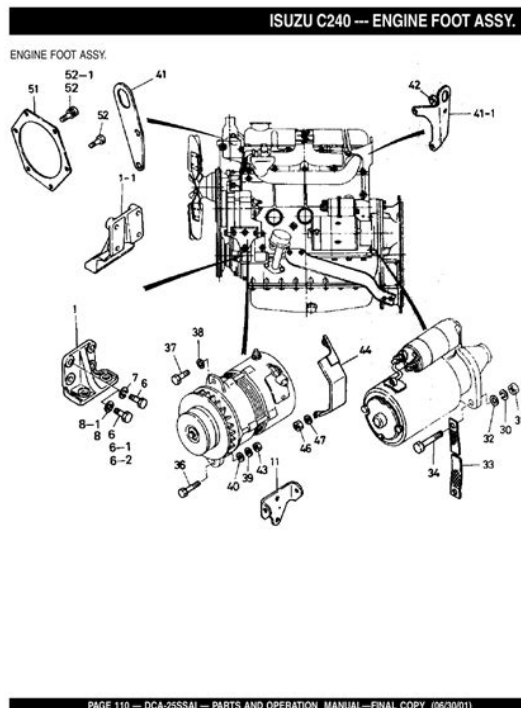


PAGE 110 — DCA-255SAI — PARTS AND OPERATION MANUAL—FINAL COPY (06/2001)

The noise level when operating could cause hearing damage. Ear protection must be worn. Where applicable, prior to performing engine maintenance, ensure batteries are disconnected. Do not drain coolant until the coolant temperature is below operating temperature. The firing order is 1342. The number one cylinder is toward the fan end of the engine. The serial number is found on left side of the cylinder body at number one cylinder location. For a list of leading particulars, refer to TABLE 11. TABLE 11. Table of Specifications Isuzu, C240 PW28 Model. Type. This section provides information and guidance for inspecting, servicing, and installing the engine. For additional information, also refer to end item maintenance manual. 110.1. To improve engine starting, a cold weather starting aid has been provided that features a glow plug for each cylinder. The glow plugs are energized to preheat engine combustion air during engine preheat starting cycle. This section contains troubleshooting information for locating and Correcting operating troubles which may develop in the engine. Each malfunction for an individual component unit or system is followed by a list of tests or inspections which will help you to determine probable causes and corrective action to take. Refer to paragraph 327.7. If engine defective, repair or replace engine. Refer to end item lubrication order. If proper grade of oil, do step 2. If improper grade of oil, refer to end item maintenance manual and change oil and filter. Remove and test fuel injection pump. Refer to paragraph 311.5. If fuel injection pump not defective, go to step 6. Replace fuel injection pump. Check fuel injection pump timing. Refer to paragraph 313.1. If fuel injection timing is correct, do step 2. Check for loose or damaged exhaust manifold. Step 1. a. Inspect for damaged and attaching hardware. IF not damage or loose, do step 2. b. Check for defective batteries. Step 1. Test batteries. Refer to end item maintenance manual. <http://www.bud-drog.pl/userfiles/delonghi-pinguino-pac700t-manual.xml>

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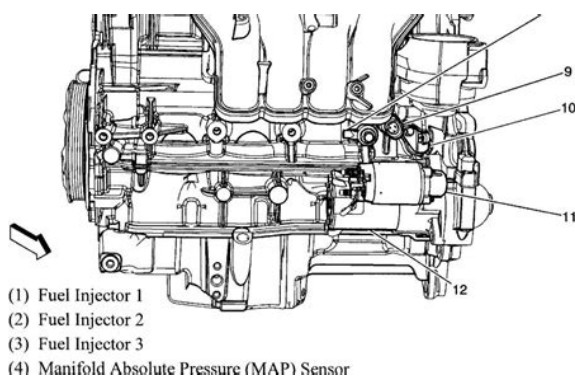
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If batteries not defective, do step 2. b. Where applicable, prior to performing engine maintenance, ensure batteries are disconnecting. Failure to observe this warning could result in severe personal injury. Remove crank shaft pulley and front gear cover, refer to paragraph 325.1. Components of cooling system not mentioned in this section can be found in the end item maintenance manual. 36. Discard gasket 3. Lift thermostat 4 from housing. Loosen two hose clamps 10 and remove bypass hose 11 from housing 8 and water pump housing. NOTE Note location of two shorter screws 6 for use during installation. Tighten screws to 168 inlbs 19 Nm. Install bypass hose 11 on housing 8 and water pump housing and secure with two hose clamps 10. Connect outlet hose to outlet pipe 2 and secure with hose clamp. Inspect pump housing for cracks, corrosion, or any other damage. 37.3. Replacement. Replace pump assembly if inspection reveals any abnormal condition, such as bearing failure, excessive end play, or abnormal rotation. Components of the fuel system not mentioned in this section can be found in end item maintenance manual. Remove and discard two seals 8. Cap openings. Disconnect fuel return line 10 to facilitate removal of fluid passage bolt 11. Cap openings. Remove fluid passage bolt 11 securing fuel tube 13 to fitting on top of filter body 15. Do not tighten bolts until fuel tubes have been connected to filter and tightened. Remove caps and install fuel return line 10. Attach fuel tube 13 to fitting on top of filter body 15 with two new seals 12 and fluid passage bolt 11. Failure to observe this caution could damage the equipment. NOTE Drain fuel into suitable container. Loosen sleeve nut on fuel tubes 1, 2, 3, and 4, FIGURE 34 at fuel injection pump Loosen sleeve nut on fuel tubes 1, 2, 3, and 4 at fuel injector. If necessary, remove screw 22, connector 23, and gasket 24 from holder 25. Discard gasket 24. 310.3. Inspection. 310.3.1 Fuel Injector. <http://arim-dz.com/data/delonghi-pinguino-pacl90-portable-manual.xml>



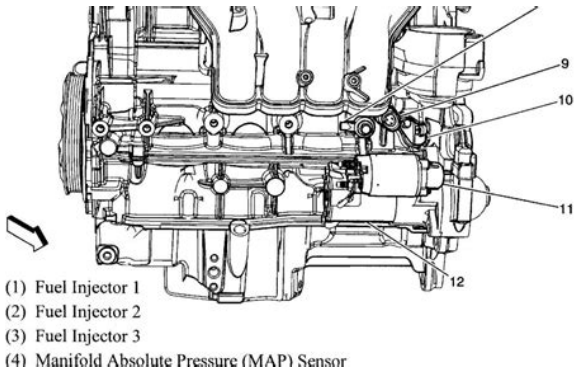
FIGURE 322. Lower Spring Seat Check camshaft 18, FIGURE 38 for damaged or worn cam surfaces, refer to FIGURE 323. Check thread damage and keyway groove on both ends. Bearing Removal 311.3.2. Feed Pump. Inspect check valve 24, FIGURE 37 seats for wear or damage. If defective, replace check valve. Check piston 29 for damage or cracks. If defective, replace piston. Check tappet 31 rollers, bushing, and pin for excessive wear, flaws, or peeling. If springs are broken, replace timer assembly. Inspect gear 34, FIGURE 37 for tooth wear. If defective, replace gear. Using feeler gage, check clearance between washer 39 and shim 38. Clearance should be 0.0008 to 0.004 in. Insert pushrod 32, FIGURE 37 and tappet 31 into housing. Install new retaining ring 30. d. Turn pump housing over in vise. Install piston 29 and spring 28. Ensure that barrels 37 cannot manually be rotated. Ensure that sleeve pinion 30 moves through same angle from control rack's center position when control rack is pushed or pulled, refer to FIGURE 328. Hold tappet 23, FIGURE 38 with clamp 1579316120. Align tappet guide with pump housing guide groove and insert tappet 23 and spacer ring 26 through camshaft opening, refer to FIGURE 330.



<http://gbb.global/blog/3m-apg-definitions-manual>

Tighten screws 72 inlbs 8.1 Nm. Apply adhesive 242 and install four plugs 15 in bottom of pump. Tighten plugs 47 ftlbs 63 7 Nm Place pump in upright position. Refer to end item maintenance manual and install governor mechanism. af. Install two plate assemblies 32 to valve bodies 33. Tighten screw 36 inlbs 4.1 Nm. ag. Perform fuel injection pump test, refer to paragraph 311.5. ah. Refer to TABLE 32 for correct sizes. Plug feed pump opening with plastic plug. Fill camshaft chamber with engine lubricating oil MILL2104 80 cc. Fill governor chamber with engine oil, refer to PMCS chart TABLE 31. Remove control rack cap and attach measuring device 1057826280. FIGURE 38 and tappet 23. 3 Remove spacer ring 26 and install spacer ring that will provide desired prestroke. Perform feed pump suction test as follows 1 Install feed pump, paragraph 311.4.2. 2 Attach a 6.5 ft 2 m length of 0.315 in. 8 mm ID pipe to suction port of feed pump and insert other end into fuel container. Perform feed pump capacity test as follows N O T E Feed pump can be tested for capacity while installed on engine. Discon nect discharge hose and insert in measuring container. Crank engine for 15 seconds. There must be no air leakage. 5 Install feed pump on pump housing. Remove coupling from camshaft. an. Install cover 13, FIGURE 38 with new gasket 14 and secure with two new gaskets 12 and screws 11. ao. Position bracket 8 and new gasket 10 on drive end of housing and secure with four washers 7 new lock washers 6, and nuts 5 ap. Refer to end item maintenance manu Position oil feed tube to side of pump and secure with two new preformed packings 4, FIGURE 38 and fluid passage bolt 3. Bleed air from fuel system, refer to paragraph 312. Operate engine and check for leaks. 312. BLEEDING AND PRIMING FUEL SYSTEM. 312.1. Disconnect injection pipe from delivery valve No. 1. Cap openings. Remove No. 1 plate assembly 32, FIGURE 38, valve body 33, spring 34, gasket 36, and valve 35. Blow remaining fuel from No.

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- (1) Fuel Injector 1
- (2) Fuel Injector 2
- (3) Fuel Injector 3
- (4) Manifold Absolute Pressure (MAP) Sensor

Drain lubrication system, refer to end item maintenance manual. Loosen cartridge 1, FIGURE 338 by turning counterclockwise with a filter wrench. Discard used cartridge. Wipe filter head 2 with a clean rag. Operate engine and check for leakage. 315. OIL PRESSURE RELIEF VALVE. 315.1. Install oil pressure gage 0150 psi. Start engine and check oil pressure relief valve opening. Valve should open between 82.5 to 88.2 psi 568 to 608 kPa. Tighten bolts 4 to 84 inlbs 9.5 Nm. Position valve rocker oil fuel pipe 3 and secure with two new gaskets 2 and fluid passage bolt 1. Remove oil pan 6 and gasket 6. Discard gasket. If not removed, remove drain plug 8 and gasket 9. 317.2. Inspection. Inspect dipstick 1, FIGURE 340 for legibility. Replace if damaged. Inspect gasket 2 for deterioration and replace as necessary. Remove oil pan, refer to paragraph 317.1. Remove crankcase, refer to paragraph 329.1. Disconnect oil pipe 1, FIGURE 341 at sleeve nut. Remove two screws 2 securing pump assembly and remove pump. Disconnect pipe 1 from pump. Standard clearance is 0.0008 to 0.0028 in. 0.02 to 0.07 mm and limit is 0.0059 in. Remove two clamps 4 attaching hose 5 to PCV valve 14 and breather pipe 17; remove hose. Replace if defective. Inspect clamps for deformity, weakness, or other damage. Replace if defective. Inspect check valve for damage. Blow into check valve. At one end, air should pass freely. At other end, air will not pass through. NOTE The intake and exhaust manifold must be removed as an assembly. Remove two bolts 3, FIGURE 345 seven nuts 4 lockwashers 5 and washers 6 securing intake manifold 7 and exhaust manifold 8. Position new gasket 9 on studs in cylinder head. NOTE Intake manifold and exhaust manifold must be installed as an assembly. Remove glow plugs 2. 322.2. Inspection. Inspect electrical leads for cracks, deterioration, cuts, corrosion, or other damage. Replace if damaged. Remove starter from flywheel housing. c. Cover opening in flywheel. 323.2. Disassembly.

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**ISUZU C190GB C190KE C190 C240 DIESEL ENGINE**



**AUTO SERVICE MANUAL**

Benchmark gear case 23, FIGURE 347, field coil 24 and housing 11 to aid in aligning parts during assembly. Remove housing 11 from field coil 24. Remove positive brushes 12 attached to field coil from brush holder 15 by raising brush spring 13 and removing brush from holder. Make sure batteries are fully charged and that all battery and starter cables are serviceable and properly installed. 388 Change 2. Set multimeter for volts DC and as shown in FIGURE 348, Test A. If voltage is indicated, solenoid is defective. FIGURE 348. Starter Solenoid Test Circuit Momentarily connect a jumper as shown in FIGURE 348, Test B. Multimeter should indicate battery voltage and starter should crank the engine. Washing clutch will remove grease which may result in premature failure of the clutch. Wipe all metallic parts with a cleaning cloth TX1250 that has been slightly dampened with cleaning solvent. Inspect all parts for damaged threads, cracks, distortion, or other visible damage. Inspect field coil for damage, burn marks, or wear shown on pole pieces. Replace starter if damaged. Use care not to damage negative brushes 14. Lift springs 13 on negative brushes 14 and let brushes rest on commutator. Release springs to apply tension on brushes. Lift springs 13 and insert positive brushes 12 into brush holders. Release springs to apply tension on brushes. Discard lockwashers 5. If necessary, remove screw and washer securing bracket 7 to water pump. 324.3. Melt the solder SN60WRAP2 quickly and use long-nosed pliers or equivalent to allow for heat dissipation. Disconnect rectifier 26 from brush assembly 28 using a soldering gun. Melt the solder quickly and use long-nosed pliers or equivalent to allow for heat dissipation. Standard stator coil resistance is 0.402 ohms. If there is no continuity, stator coil is open and stator must be replaced. 2 Connect multimeter from stator lead to stator frame. Tighten hardware to 32.5 in-lbs 3.7 Nm.

To keep stator and end cover aligned, place a steel rod through two of the thru-screw holes until ready to insert thru-screws. Refer to end item maintenance manual. Remove fan and fan belt, refer to end item maintenance manual. Remove four screws 1, FIGURE 350 cover 2 and preformed packing 3. Ensure "ZZ" is still visible. Rotate crankshaft pulley 5 until timing mark is lined up with dial pointer 6, refer to FIGURE 36. Inspect front gear cover 9 for cracks or other physical damage. 325.3. Installation. Install new crankshaft front oil seal 12, FIGURE 350 in front gear cover 9 using oil seal installer 5652296130 Install two new preformed packings 11 in front gear cover. Secure cover 2 with four screws 1. Install fan belt and fan, refer to end item maintenance manual. Service engine lubrication system, refer to end item maintenance manual. 326. Check rocker arm shaft 18, FIGURE 352 runout as follows 1 Place rocker arm shaft on V-blocks, refer to FIGURE 354. Limit on runout is 0.024 in. 0.6 mm. If runout exceeds limit, replace shaft. If runout is very slight, an arbor press may be used to correct shaft. Shaft must be cold. Pressure will not exceed 30 psig 207 kPa. Eye protection required. Check that rocker arm oil ports two are free of obstructions. Use compressed air if necessary to clean oil ports. Coat rocker arm shaft and rocker arm bushings with engine lubricating oil MILL2184. NOTE Rocker arm shaft 18 positioning is done by a cutaway machined on shaft end. This will be back end of shaft in relation to engine. Rotate crankshaft 360 degrees until crankshaft pulley TDC fine is aligned with timing pointer. Loosen nineteen bolts 2 a file at a time in the sequence shown in FIGURE 361. After all nineteen bolts 2, FIGURE 360 have been loosened, remove them and lift cylinder head assembly 3 from engine block. Use spring compressor to compress springs 8 and 9 and remove spring lock 5. Release spring compressor and remove seat assembly 6, sealing ring 7.

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Remove heat shield 14 and washer 15. Remove valve guides 16 using a hammer and valve guide replacer NU7634 to drive out guides from lower face of cylinder head. Use care not to damage hot plug fitting positions. 2 Inspect combustion chamber, hot plug hole, and hot plug machined faces for cracks and other damage. 3 If cracks or other damage are found, cylinder head must be replaced. Compress inner spring to 1.46 in. 37.0 mm or outer spring to 1.54 in. NOTE If surface plate is not

available, use a flat surface. 2 Roll pushrod along surface plate checking for curvature with a thickness gage. 3 If measured value exceeds 0.012 in. This will bring contact width back to standard value, refer to FIGURE 374. 3 Remove only scratches and rough areas. Do not cut away too much. Take care not to cut away unblemished areas of valve seat surface. NOTE Smooth side of attachment must contact insert. Do not apply pressure greater than specified. Damage to cylinder head will result. 3 Use an arbor press to exert a pressure of 9923 to 12,128 lbs 4500 to 5500 kg on metal plate. This will drive hot plug into position. Lubricate nineteen bolts 2 with engine lubricating oil MILL2104 and install them hand tight. d. Tighten bolts 2 in two steps following sequence shown in FIGURE 376. 1 Step 1 New bolts 47.0 ftlbs 63.7 Nm Used bolts 47.0 ftlbs. Remove two bolts 1, FIGURE 377 and nuts 2 securing connecting rod bearing cap 3. Remove lower half d bearing cap 3 and connecting rod bearings 4. FIGURE 379. Crankshaft Bearing Cap Bolt Loosening Sequence Remove ten bolts, five sets of bearings 10, two thrust bearings 9, and crankshaft from engine block. 3130. Do not attempt to use some other tool to remove piston rings. Piston ring stretching will result in reduced piston ring tension. Use a piston ring expander to remove four piston rings 11 from piston 5.

Piston Ring and Groove Clearance Check piston ring gap as follows 1 Insert a piston ring horizontally in position as installed on piston, into cylinder liner bore, refer to FIGURE 381. Using a feeler gage, measure piston ring gap. Standard gap for three compression rings is 0.0079 to 0.0158 in. A Main Bearing Inside Diameter B Crankshaft Journal Diameter C Crankshaft Journal to Main Bearing Clearance FIGURE 384. Read inside micrometer as you turn crankshaft. Standard runout is 0.012 in. 0.03 mm or less, with a limit of 0.0024 in. 0.06 mm If measured runout exceeds knit, replace crankshaft. Check crankshaft journal and bearing clearance using bearing gage PLASTIGAGEPRI as follows 1 Clean cylinder block, journal bearing surfaces, bearing caps, and bearings. Using your hands and fingers, push piston pin 13 into piston until it makes contact with retaining ring. Repeat steps c thru j for remaining pistons and connecting rods. FIGURE 394. Crankshaft Bearing Location Install bearing halves 10, FIGURE 377 on engine block and install crankshaft 19. Apply an ample coat of engine lubricating oil MILL2104 to thrust bearings 9 and install them to crankshaft center journal with grooves facing crankshaft web. Install remaining bearing caps with bearing cap head arrow mark facing forward. FIGURE 396. Crankshaft Rear Oil Seal and Spacer Install front plate 7, FIGURE 377 with new gasket 8 and secure with screw 6. Tighten screws to 168 inlbs 19.0 Nm. Piston Ring Gap Setting Ensure rod bolts do not come in contact with crankpin. Damage to crankpin could result. Crankcase 329.3. Installation. Apply a coat of sealing compound FORMGASKET2 to engine block mating surface and to No. 1 and No. CAMSHAFT AND IDLER GEAR ASSEMBLIES. 330.1. Removal. Remove oil filter, refer to paragraph 314.2. Remove fuel fitter, refer to paragraph 39.1. Remove starter, refer to paragraph 323.1. Remove attenuator, refer to paragraph 324.1. Move gear tooth side to side in backlash. Record indicated backlash TIR.

Standard TIR is 0.0040.007 in. 0.10 to 0.17 mm, with a limit of 0.012 in. 0.30 mm. If TIR exceeds limit, replace gear. Camshaft and Idler Gear Assemblies 3152. When removing camshaft 6 use extreme care to avoid contact between camshaft and engine block. If cam height is less than limit of 1.58 in. 40.2 mm, replace camshaft. Clamp camshaft 6, FIGURE 3101 in a softjawed vise. Place timing gear 9 on camshaft with stamped timing mark facing out. Apply engine lubricating oil MLL2104 to threads of bolt 7. Align idler gear setting mark "Y" with camshaft timing gear setting mark "YY". Install thrust collar 2 on idler gear and shaft and secure with two screws 1. Tighten screws to 168 inlbs 19.0 Nm. Remove two bolts 7 securing flywheel housing to crankcase. g. Remove 8, lockwasher 9, nut 10, three bolts 11, and three bolts 12 securing flywheel housing 13 to engine block. This will cause ring gear to expand. 3 Install heated ring gear 17 with chamfer facing rear of engine on basic flywheel 6. 331.3. Coat threads of six flywheel attaching bolts 4 with engine lubricating oil MLL2104. Install flywheel washer 5 on crankshaft and install six bolts 4. Tighten bolts to 79.5 ftlbs



107.9 Nm in sequence shown in FIGURE 3110. Remove small freeze plug 8 on rear of engine and using a punch, drive coolant duct 9 from cylinder block. Remove eight tappets 10 from block. Letters A or C represent grade of piston installed during production. FIGURE 3113. Cylinder Block Height Measurement 6 Install cylinder liner, refer to paragraph 332.3. N O T E Inside of dry type cylinder liner is chrome plated and cannot be rebored. N O T E If inside of cylinder liner is scored or scorched, cylinder liner must be replaced. Always measure cylinder liner bore clearance after installation to be sure that is correct. Failure to select correct piston grade will result in engine failure. Always measure cylinder bore and select correct piston grade. 332.3. FIGURE 3115.

Cylinder Liner Installation 4 Set cylinder liner installer 320903 on top of cylinder liner, refer to FIGURE 3116. 5 Position cylinder block so installer center is directly beneath arbor press shaft center. This section provides a general explanation of all maintenance and repair functions authorized at various maintenance categories. The Maintenance Allocation Chart MAC in section II designates overall authority and responsibility for the performance of maintenance functions on the diesel engine and its components. To determine and cause corrections to be made or to be adjusted on instruments or Test, Measuring, and Diagnostic Equipment TMDE used in precision measurement. Consists of comparisons of two instruments, one of which is a certified standard of known accuracy, to detect and adjust any discrepancy in the accuracy of the instrument being compared. Column 3 lists the function to be performed on the item listed in column 2. For detailed explanation of these functions, see paragraph B2. Column 4, Maintenance Category. The National Stock Number of the tool or test equipment. Column 5, Tool Number. The manufacturer's part number of the tool or test equipment. B5 Explanation of Columns in Remarks, Section IV a. MAINTENANCE PROCEDURE AND AUTHORIZED LEVEL OF MAINTENANCE Section I. INTRODUCTION SCOPE. This appendix shall be used when a Commercial Off The Shelf COTS manual is used by the Military services. This appendix is divided into three sections. Section I gives a brief description of the sections within this appendix. Description Adjustment, Valve Clearance. 3109 3 9 3 Alternator, Maintenance of. Description Glow Plug, Maintenance of. 3 85 1 6 Inspecting And Servicing Engine. Description Table of Contents... Table of Specification. The subject line must be exactly the same and all fields must be included; however only the following fields are mandatory 1, 3, 4, 5, 6, 7, 8, 9, 10, 13, 15, 16, 17, and 27.

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